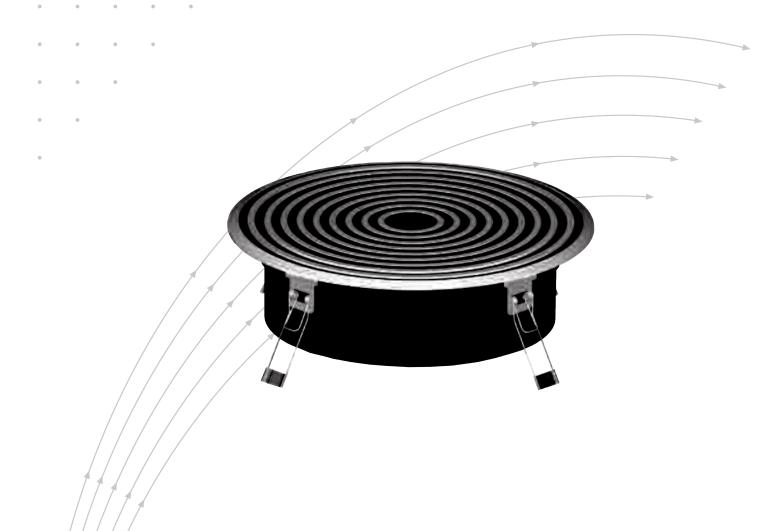
Floor diffusers

Type FB

In aluminium and plastic



TRO TECHNIK

. The art of handling air

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Floor diffusers type FB can provide comfortable and energyefficient air discharge into the space, by complimenting existing upward convection streams present in the occupied zone. This principle allows the local heat loads to be targeted directly.

They are suitable for all types of false floors.

The diffusers form attractive design elements for architects and building owners due to the excellent range of surface finishes and colours available.

Special characteristics

- Diffuser core made of aluminium or plastic
- High mechanical rigidity / tensile strength
- Additional swirl element for optimum control of air discharge direction
- Short installation times for floor diffusers with a trim ring and spring clip fixing
- An additional dirt trap prevents contamination of the false floor and facilitates easy flow rate control

All variations of the type FB are designed so that installation and removal for cleaning purposes can be performed quickly and easily.

Single or multiple diffusers can have plenum boxes with side entry circular spigots for duct connection.

Our "Easy Product Finder" online design programme is also available on the Internet for the design and selection of our floor diffusers.

Installation examples

Positive pressure plenum floors

Positive plenums are preferred for large floor areas. Here, plenum boxes are not required due to the uniform under floor pressure distribution. It is not necessary to balance the air flow to individual diffusers.

Individual rooms

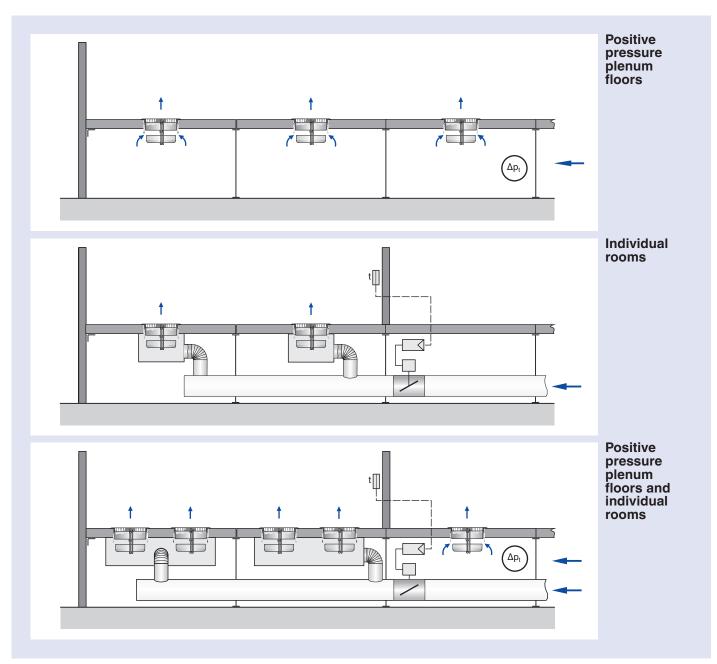
The use of plenum boxes is recommended for individual room temperature control. This guarantees that the air flow rate to each room can be controlled separately, e.g. by room thermostats.

Positive pressure plenum floors and individual rooms

For a combination of zone and individual room control, the floor diffusers for the room should have a ducted supply to the plenum boxes. Individual rooms can then be controlled, e.g. by room thermostats. The air is distributed over the zone via a pressurised floor void and hence the floor diffusers will be nominally self balancing. For the individual room a number of multiple diffuser plenum boxes are shown.

Comment

The use of the dirt trap is not absolutely necessary, dependent on the condition within the room or how the room is used. The aerodynamic performance of the diffuser is not influenced by the dirt trap.



Construction · Dimensions

Characteristics

- Horizontal or vertical air discharge
- Radially arranged air control elements for optimum air discharge
- High tensile strength, even subject to an offset load

Construction features

Trim ring

- With an anti-twist facility for the diffuser core
- Spring clips accommodates large cutout tolerances and large floor tile thicknesses

Swirl element

- Fixed for vertical air discharge
- Adjustable for horizontal or vertical discharge

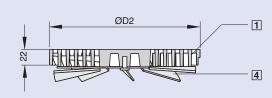
Dirt trap

 To control air flow rate the height of the dirt trap is adjustable either from the face of the diffuser or from the underside

Diffuser core and tr	Order code		
Materials	aterials Surface		
	-	FBA-1	
Aluminium die cast, deburred and shot blasted	painted black, visible face skimmed	FBA-3	
and shot blasted	visible face skimmed	FBA-4	
Dolyomido	dusty grey, similar to RAL 7037	FBK-1//0	
Polyamide	black, similar to RAL 9005	FBK-2//0	
Polyamide	dusty grey, similar to RAL 7037	FBK-1//V00	
flame retardant to UL 94	black, similar to RAL 9005	FBK-2//V00	

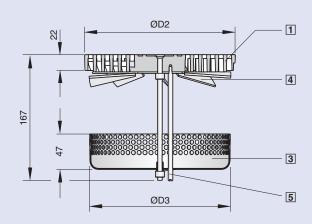
- Spring clips made of stainless steel
- Swirl element and spacing ring made of polyamide (PA 6- V0) flame retardant according to UL 94
- Dirt trap made of plastic (ABS) flame retardant according to UL 94
- Adjustment device and stabilising rod made of galvanised steel

Type FBA/FBK

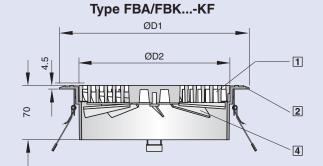


Type FBA/FBK...-SV

With flow rate control adjustment from diffuser face

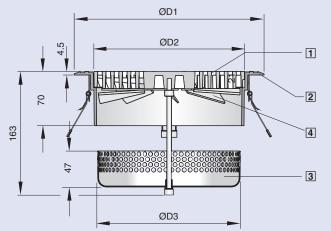


- 1 Diffuser core, ring spacing 6 mm
- 2 Trim ring with spring clips
- 3 Height adjustable dirt trap
- 4 Swirl element
- 5 Stabilising rod



Type FBA/FBK...-KF-SM

With flow rate control adjustment from the rear



Dimensions in mm						
Nominal size ØD1 ØD2 ØD3						
150	200	149	137			
200	250	199	187			

Construction · Dimensions

Plenum box

Plenum boxes for installation in floors that are not designed as positive pressure plenum

Type A, GA/GAM

They consist of the casing with a side entry spigot and are available as single plenum boxes (type A) or as multiple diffuser plenum boxes (type GA/GAM).

The plenum box is installed on the underside of the floor tile. The sealing between the plenum box flange and floor tile must be provided by the customer.

Type GA/GAM

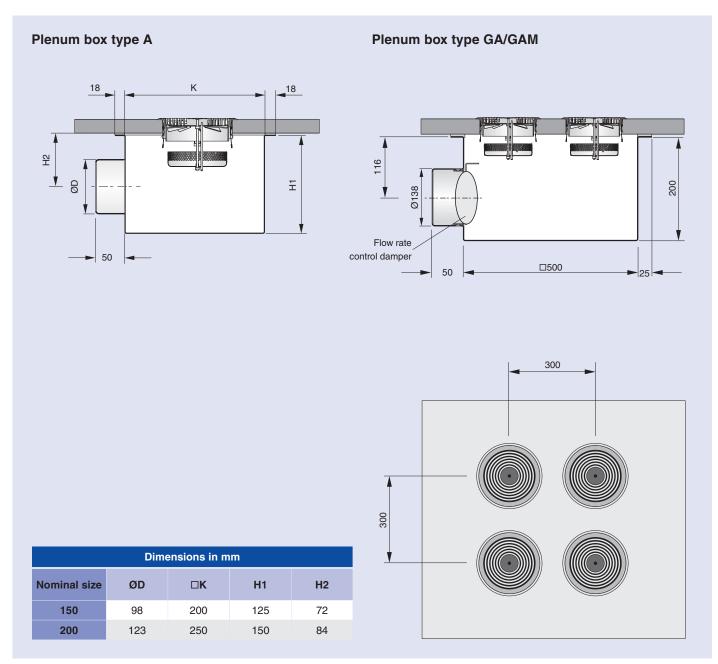
The multiple diffuser plenum box is suitable for installation of 4 diffusers nominal size 150 in the layout shown below.

As it is not normally necessary to balance individual diffusers a damper is provided in the side entry spigot of the plenum box.

Plenum box	Order code
Single diffuser	FBA
Multiple diffusers	GA
Multiple diffusers with a spigot mounted damper for flow rate control	GAM

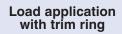
Materials

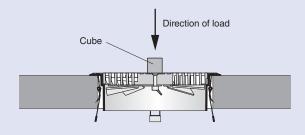
- Plenum box made of galvanised sheet steel, painted black RAL 9005



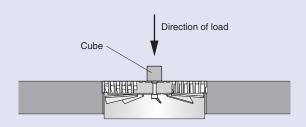
Load capacity

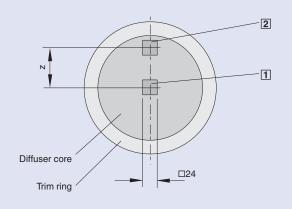
Construction		Rupture I	Spacing z	
		Position of cube	Position of cube	in mm
	Nominal size 150 without trim ring	27	15	52
FBA	Nominal size 200 without trim ring	25	8	77
Aluminium	Nominal size 150 with trim ring	28	14	52
	Nominal size 200 with trim ring	20	9	77
	Nominal size 150 without trim ring	15	6	52
FBK Plastic	Nominal size 200 without trim ring	6	3	77
	Nominal size 150 with trim ring	12	5	52
	Nominal size 200 with trim ring	6	2	77

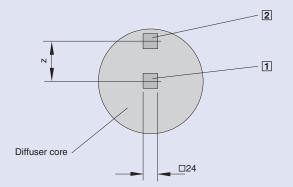




Load application without trim ring







Installation

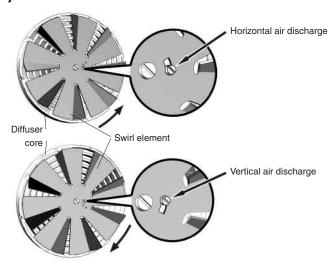
Installation

The use of trim rings is recommended for installation in false floors with carpeting due to the better edge protection. They can be used for all tile thickness ≥10 mm.

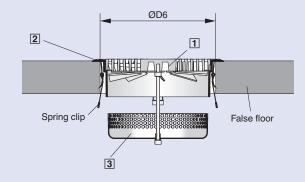
A trim ring 2 is not required for installation in false floors with hard floor covering. If installed without a trim ring, the spacing ring supplied 4 has to be used for functional reasons and for height correction. A stepped hole is required for this.

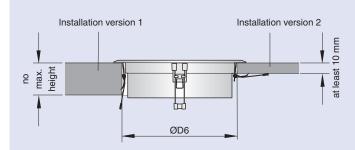
The installation openings required for the versions with or without a trim ring are shown in the illustrations below.

Adjustment of the swirl element

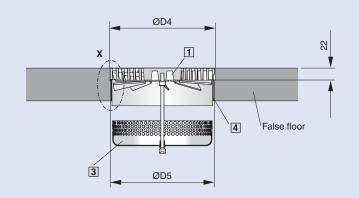


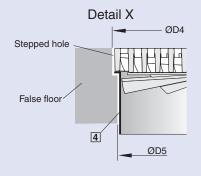
Installation with trim ring





Installation without trim ring





- 1 Diffuser core with swirl element
- 2 Trim ring with spring clips
- 3 Dirt trap with height adjustable from the rear to control the air flow rate
- [4] Spacing ring (supplied for floor diffusers without a trim ring for functional reasons and for height correction)

	Dimensio	ns in mm				Weigh	t in kg		
					FBK			FBA	
Nominal size	ØD4	ØD5	ØD6	Diffuser core	Trim ring	SM / SV	Diffuser core	Trim ring	SM / SV
150	151	143	170 – 180	0.3	0.2	0.1	0.5	0.5	0.1
200	201	193	220 – 230	0.4	0.2	0.1	1	0.6	0.1

Nomenclature - Technical Data

Nomenclature

V in I/s and m³/h: Flow rate per diffuser in m2: Effective outlet area A_{eff}

in m: Distance from centre of diffuser у in m: Height of measuring point 10 – 50 mm

above floor level in m: Height above diffuser

 h_1 in m: Maximum penetration height of supply h_{max}

air jet depending on Δt_Z and \dot{V}

 \overline{V}_{l} in m/s: Maximum time average air velocity within

10 - 50 mm above floor level

 \overline{v}_{h1} in m/s: Maximum time average air velocity at

height h₁ above floor level

in K: Temperature difference between supply Δt_z

air and room air

in K: Temperature difference between room air Δt_{h1}

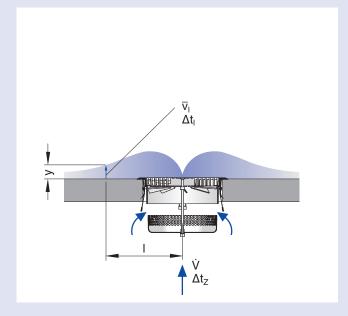
and core at height h₁

in K: Temperature difference between room air Δt_l

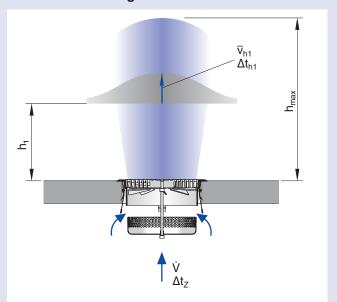
and core at distance I

in Pa: Total differential pressure Δp_t in dB(A): A-weighted sound power level L_{WA} : NC rating of the sound power level L_{WNC}

Horizontal air discharge



Vertical air discharge



Effective outlet area A _{eff} in m ²						
Nominal size	150	200				
Vertical air discharge	(V)	0.00394	0.00560			
Horizontal air discharge	(H)	0.00334	0.00560			
Vertical fixed	(VF)	-	0.00820			

Nominal size 150, horizontal air discharge (H)

Correction to diagram 1 Flow rate control using the dirt trap

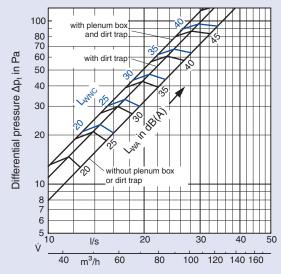
onon	Δ	p _t	L _{WA} /L _{WNC}	
open	without AK	with AK	without AK	with AK
100%	× 1.0	× 1.0	_	_
40%	× 1.1	× 1.1	+1	+1
20%	× 1.8	× 1.4	+10	+6

Correction to diagram 2 Flow rate control using the dirt trap

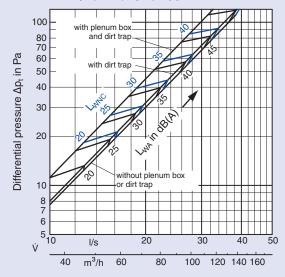
onon	Δ	p _t	L _{WA} /L _{WNC}	
open	without AK	with AK	without AK	with AK
100%	× 1.0	× 1.0	_	_
40%	× 1.1	× 1.1	+2	0
20%	× 1.4	× 1.6	+5	+10

Sound power level and differential pressure

FBA...-H/nominal size 150



FBK...-H/nominal size 150 2



Nominal size 200, horizontal air discharge (H)

Example

Given:

Type FBA ... - H - SM / 200

Flow rate control 40% open Flow rate $\dot{V} = 35 \text{ l/s}$

Sound power level and differential pressure Required:

Diagram 3:

= 35 + 1 = 36 dB(A) L_{WA} $\Delta p_{t} \\$ $= 30 \times 1.1 = 33 \text{ Pa}$

Correction to diagram 3

Flow rate control using the dirt trap

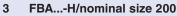
onen	Δ	p _t	L _{WA} /L _{WNC}	
open	without AK	with AK	without AK	with AK
100%	× 1.0	× 1.0	_	_
40%	× 1.1	× 1.2	+ 1	+ 1
20%	× 3.8	× 1.6	+ 8	+ 6

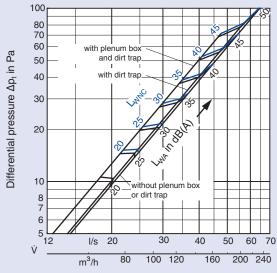
Correction to diagram 4

Flow rate control using the dirt trap

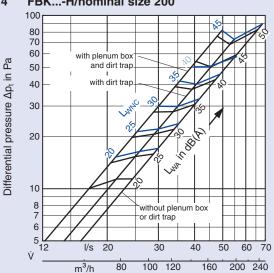
onon	Δ	p _t	L _{WA} /L _{WNC}	
open	without AK	with AK	without AK	with AK
100%	× 1.0	× 1.0	-	_
40%	× 1.3	× 1.3	+ 2	+ 1
20%	× 2.1	× 1.8	+ 9	+ 7

Sound power level and differential pressure





4 FBK...-H/nominal size 200



Nominal size 150 and 200, vertical air discharge (V)

Correction to diagram 5

Flow rate control using the dirt trap

onon	Δp _t		L _{WA} /L _{WNC}	
open	without AK	with AK	without AK	with AK
100%	× 1.0	× 1.0	_	_
40%	× 1.2	× 1.2	+1	+1
20%	× 1.8	× 1.8	+8	+7

Correction to diagram 6

Flow rate control using the dirt trap

	Δp_t		L _{WA} /L _{WNC}	
open	without AK	with AK	without AK	with AK
100%	× 1.0	× 1.0	_	_
40%	× 1.2	× 1.2	+3	0
20%	× 1.7	× 1.7	+7	+5

Correction to diagram 7

Flow rate control using the dirt trap

onen	Δ	Δp_t		L _{WA} /L _{WNC}	
open	without AK	with AK	without AK	with AK	
100%	× 1.0	× 1.0	_	_	
40%	× 1.3	× 1.3	+4	0	
20%	× 1.8	× 1.9	+8	+5	

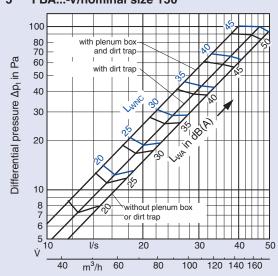
Correction to diagram 8

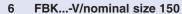
Flow rate control using the dirt trap

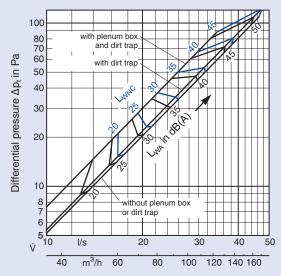
	Δp_{t}		L _{WA} /L _{WNC}	
open	without AK	with AK	without AK	with AK
100%	× 1.0	× 1.0	_	_
40%	× 1.1	× 1.3	+3	+2
20%	× 1.6	× 1.9	+8	+8

Sound power level and differential pressure

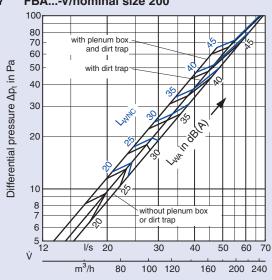
5 FBA...-V/nominal size 150



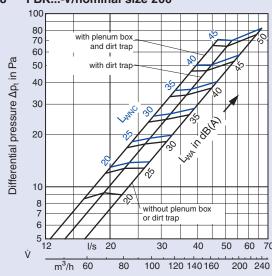




7 FBA...-V/nominal size 200



8 FBK...-V/nominal size 200



Nominal size 200, vertical discharge (VF)

Correction to diagram 9

Flow rate control using the dirt trap

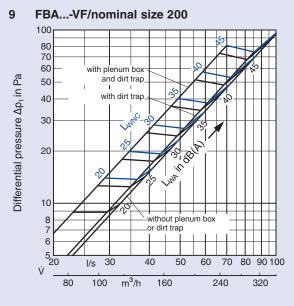
onon	Δp_{t}		L _{WA} /L _{WNC}	
open	without AK	with AK	without AK	with AK
100%	× 1.0	× 1.0	_	_
40%	× 1.6	× 1.6	+ 3	+ 4
20%	× 1.9	× 2.9	+ 4	+ 8

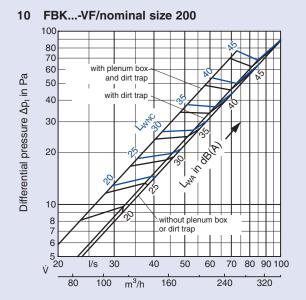
Correction to diagram 10

Flow rate control using the dirt trap

0000	Δp_t		L _{WA} /L _{WNC}	
open	without AK	with AK	without AK	with AK
100%	× 1.0	× 1.0	_	_
40%	× 1.9	× 1.6	+ 7	+ 4
20%	× 4.7	× 3.2	+ 10	+ 9

Sound power level and differential pressure





Aerodynamic data

Horizontal air discharge (H)

Example

Given:

Type FBA ... - H - SM / 200

 $\dot{V} = 30 \text{ l/s}$ Supply air temperature differential $\Delta t_z = -6 \text{ K}$ Distance from centre of diffuser = 0.7 m

Diagram 3, page 10:

 $L_{WA} = 30 \text{ dB(A)}, (L_{WNC} = 24 \text{ dB)}$

 $\Delta p_t = 20 \text{ Pa}$

Diagram 13:

max. air velocity $\overline{v}_i = 0.26$ m/s

Diagram 14:

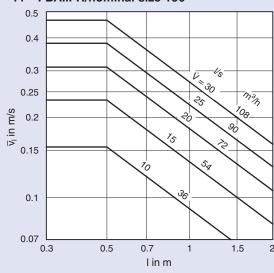
Temperature quotient

 $\Delta t_1 / \Delta t_Z = 0.23$

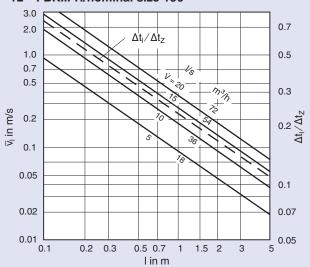
 $\Delta t_1 = 0.23 \text{ x } (-6 \text{ K}) = -1.4 \text{ K}$

Air velocity

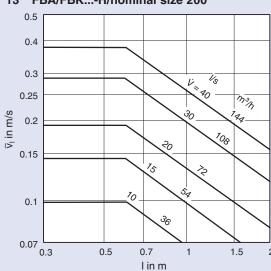
FBA...-H/nominal size 150



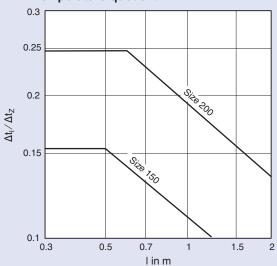
FBK...-H/nominal size 150 12



13 FBA/FBK...-H/nominal size 200



14 Temperature quotient



Aerodynamic data

Vertical air discharge (V)

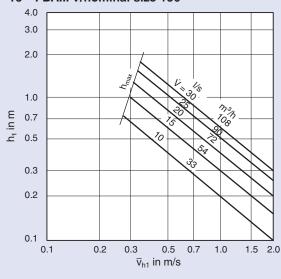
Diagrams 15, 16 and 17 refer to $\Delta t_z = -6K$

Correction values for other supply air temperature differentials

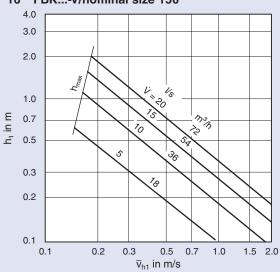
Δt _Z	-4	-6	-8	-10
h _{max}	× 1.2	× 1.0	× 0.85	× 0.75
\overline{V}_{h1}	× 1.2	× 1.0	× 0.85	× 0.75

Air velocity

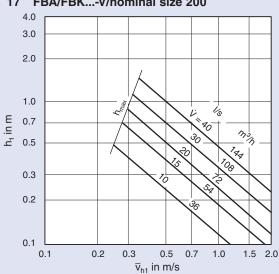
15 FBA...-V/nominal size 150



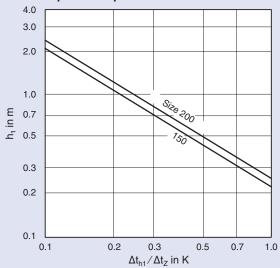
16 FBK...-V/nominal size 150



17 FBA/FBK...-V/nominal size 200



18 Temperature quotient



Correction to diagram 19

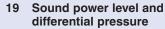
Flow rate control using the dirt trap

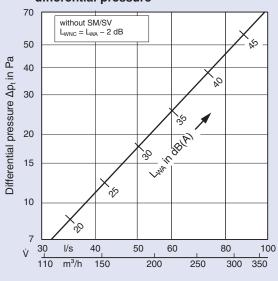
Flow rate balancing "open"	Δp_{t}	L _{WA} /L _{WNC}
90°	× 1.0	0
45°	× 1.6	2
0 °	× 4.1	5

Diagram 20 refers to $\Delta t_Z = -6K$

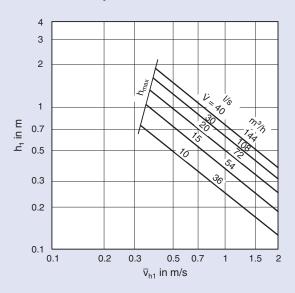
Correction values for other supply air temperature differentials

Δt _Z	-4	-6	-8	-10
h _{max}	× 1.2	× 1.0	× 0.85	× 0.75
\overline{V}_{h1}	× 1.2	× 1.0	× 0.85	× 0.75

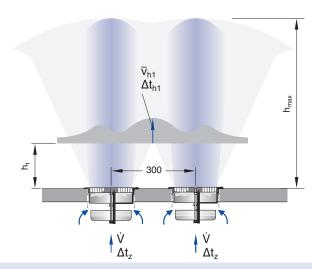




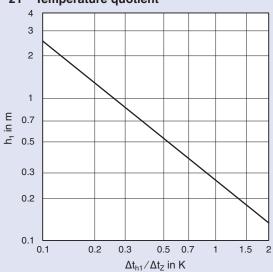
20 Air velocity



Vertical discharge, multiple diffusers



21 Temperature quotient



Order Details

Specification text *

Floor diffuser made of aluminium with radially arranged ribs to provide optimum horizontal or vertical air discharge. Due to the high induction the core jet velocity and the supply air temperature differential rapidly reduce.

Special characteristics:

- Diffuser core made of aluminium
- High mechanical rigidity
- Additional swirl element for optimum control of air discharge direction
- Short installation times due to trim ring and spring clip fixing
- Dirt trap prevents contamination of the false floor and makes easy flow rate control possible

Trim ring with spring clips for easy installation; with anti-twist facility for the diffuser core, suitable for large floor tile thicknesses. Large cutout tolerances due to the spring clamping technique.

Sound power level of the air-regenerated noise measured in accordance with EN ISO 5135.

Materials:

Floor diffuser and trim ring made of die cast aluminium, surface deburred and shot blasted, spring clips made of stainless steel. Swirl element and spacing ring made of polyamide (PA 6-V0), flame retardant according to UL 94. Dirt trap made of plastic (ABS), flame retardant according to UL 94. Adjustment device and stabilising rod made of galvanised steel.

Floor diffuser option:

Floor diffuser with plenum box for a single connection, made of galvanised sheet steel, powder-coated black (RAL 9005).

Text for an FBA with swirl element and trim ring with spring clip fixings, dirt trap and plenum box for single diffuser
Text for construction variants and multiple diffuser plenum boxes see our design programme or our home page

Order code



1 Type

FBA Aluminium diffuser core FBK Plastic diffuser core

Surface of diffuser core and trim ring FBA:

- -1 Die cast, deburred
- -3 Die cast, deburred, painted black, visible face skimmed
- Die cast, deburred, visible face skimmed

FBK:

- -1 Dusty grey (similar to RAL 7037)
- -2 Black (similar to RAL 9005)

3 Swirl element, discharge direction¹

- -V Vertical, adjustable
- -H Horizontal, adjustable
- -VF Vertical, fixed²

4 Trim ring with spring clips³

None, no entry required

-KF With trim ring

5 Dirt trap

None, no entry required

- -SM Flow rate control adjustment from rear
- -SV Flow rate control adjustment from diffuser face

6 Plenum box

None, no entry required With plenum box

7 Nominal size

150 200

8 Diffuser core and trim ring Only for FBK:

Polyamide (PA 6), no entry required

V00 Polyamide (PA 6-VO), flame retardant in accordance with UL 94

- Floor diffusers without swirl element only have vertical air discharge
- ² Available only for the nominal size 200
- Floor diffusers without a trim ring are supplied with a spacing ring for functional reasons and for height correction

Accessories for type FBA and FBK nominal size 150

GA Multiple diffuser plenum box for 4 diffusers GAM As GA, with flow rate control damper in side entry spigot

Order example

Make: TROX

Type: FBA-3-V-KF-SM-A/150